



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RB 92700-10310-041
Job Sheet 198408



Part No: RB 92700-10310-041

Job Qty: 2 pcs

Part Name: Flange Puller



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 7/26/19

Job Tracking No:

Due Date: 9/27/19

Created By: Jennifer Renwick

Type: SOLD

Description: Order 18107

Note: DWG RB 92700-10310-041 Rev E IPP Rev. A 19.07.26 New issue DP Verify DD

Ship Via:

Bill of Materials



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S221832



Part: RB 92700-10310-041

Job No: 198408

Serial No/Batch: S221832

Revision: A

Inspector:

Exp Date:

Instructions:

Date: 10/11/19

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	2 pcs	9/27/19	0.00	0.40		Small Fab - 1		MLL
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
110	QC 5	2 pcs	9/27/19	0.00	0.00		QC 5 - 10		DAS 40 9-89 OCT 11 2019
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
							QC 5 - 61		
							QC 5 - 81		
120	Packaging 3-1 - Stock - B4B	2 pcs	9/27/19	0.00	0.00		Packaging 3 - 1 - B4B		DAS 28 9-89
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		
							Packaging 3 - 7 - B4B		
							Packaging 3 - 8 - B4B		
							Packaging 3 - 9 - B4B		
							Packaging 3 - 10 - B4B		
130	QC 21 - FG	2 pcs	9/27/19	0.00	0.00		QC 21 - FG - 21		DAS 21 9-89 OCT 11 2019
							QC 21 - FG - 70		
							QC 21 - SA - 53		

Part Op 100 - Assemble as per DWG. See note 9 and 10.

Descriptions: 110 - QC5- Inspect part completeness to step on W/O

120 - The tool must be packaged with a desiccant bag into a tight fitting sealed plastic bag as per DWG.

130 - QC21- Final Inspection - Work Order Release

GA-TBD

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
90276A563	Steel RoundHead Screw 1/4-28 x 1-1/2" Long	6 Ea (3 ea)	100-Small Fab - 1	5113463
NAS1149F0432P	Washer (AN960-416L)	18 Ea (9 ea)	100-Small Fab - 1	5214714
RB 92700-10310-041-1	Handle Assembly	2 pcs (1 ea)	100-Small Fab - 1	5215851
RB 92700-10310-041-3	Plate	2 pcs (1 ea)	100-Small Fab - 1	5213349
RB 92700-10310-041-4	Special Bolt	2 pcs (1 ea)	100-Small Fab - 1	5212063

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	90276A563	6	50	0
	NAS1149F0432P	18	1,400	0
	RB 92700-10310-041-1	2	0	0
	RB 92700-10310-041-3	2	0	0
	RB 92700-10310-041-4	2	0	0
Part Specifications				
Specifications could not be found.				

Plex 7/26/19 3:36 PM Dart.Renwick.Jennifer